



SHEARLINE ORIGINAL

MAIN ASSEMBLY

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Included in Package:

- Belt Cover
- Gear Cover
- 2.5" Casters (2)
- 3" Casters (2)
- Spare Hardware

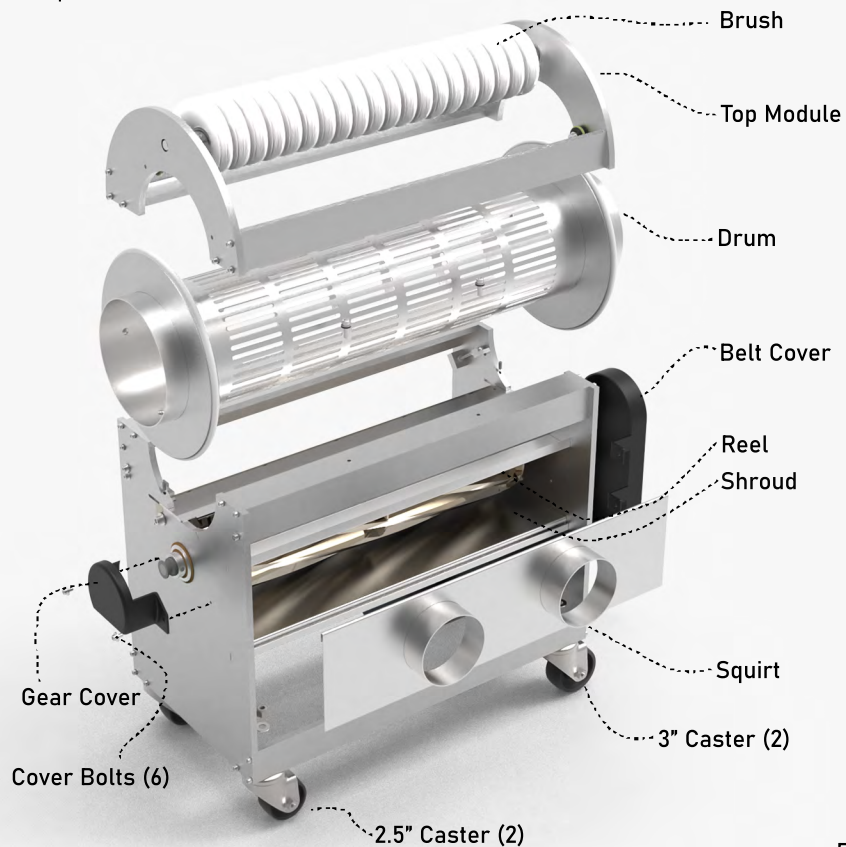


Fig. 1

Use the (6) #10-24"x3/8" COVER BOLTS with washers to install the BELT COVER and the GEAR COVER. DO NOT run the machine without the covers in place.

Note: when installing CASTERS (Fig. 1), ensure that the 2.5" casters go on the OUTFEED SIDE (Fig. 3) and the 3" casters go on the INFEED SIDE.

Tools needed: 9/16" Wrench (2)

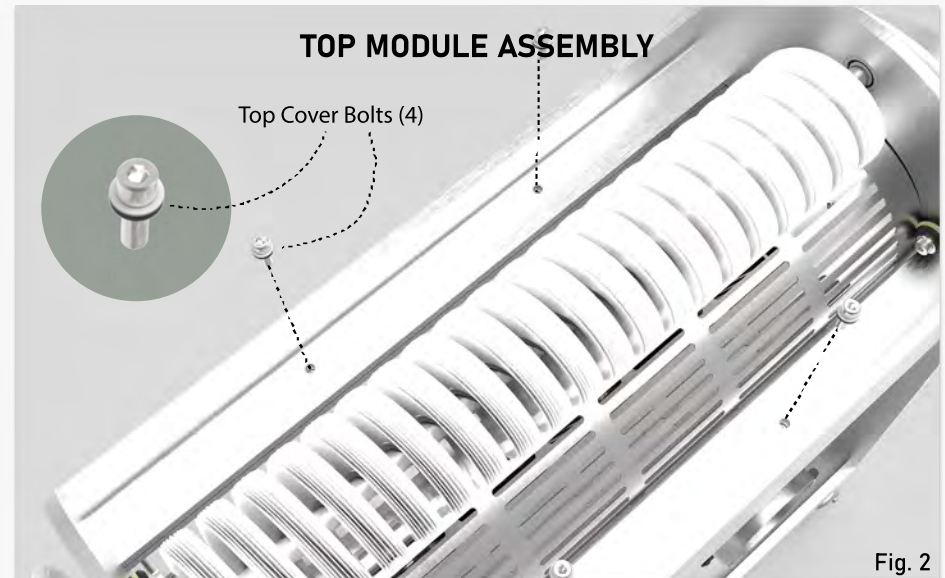


Fig. 2

To install the Top Module Assembly, use the provided (4) 1/4"-20 TOP COVER BOLTS with rubber sealing washers. Note: DO NOT overtighten, the rubber gaskets should only compress a little bit.



Fig. 3

Note the position of the DRUM in relation to the BELT COVER. The **longer** end of the drum should be on the INFEED SIDE of the machine.

For optimal performance and life, the BLADE and BEDBAR must be removed and cleaned every 2 hours of operation.

REMOVAL

DO THIS FOR BOTH SIDES OF THE MACHINE

- 1: **Loosen** (do not remove) the BLADE SET SCREW (2) (Fig. 4)
- 2: Remove the TOP BOLT holding the BLADE ADJUSTMENT ASSEMBLY, then only **loosen** the LOWER BOLT
- 3: Swing the BLADE ADJUSTMENT ASSEMBLY UP, disconnecting the BLADE PIN (Fig. 4) from the BLADE
- 4: Slide the BLADE towards the FRONT of the machine until it disengages from the MAGNETS, then remove blade completely from machine.
- 5: Remove BEDBAR RETENTION BOLTS
- 6: Slide BEDBAR out the side of the machine

ASSEMBLY

Repeat steps 1 to 6 in reverse order.

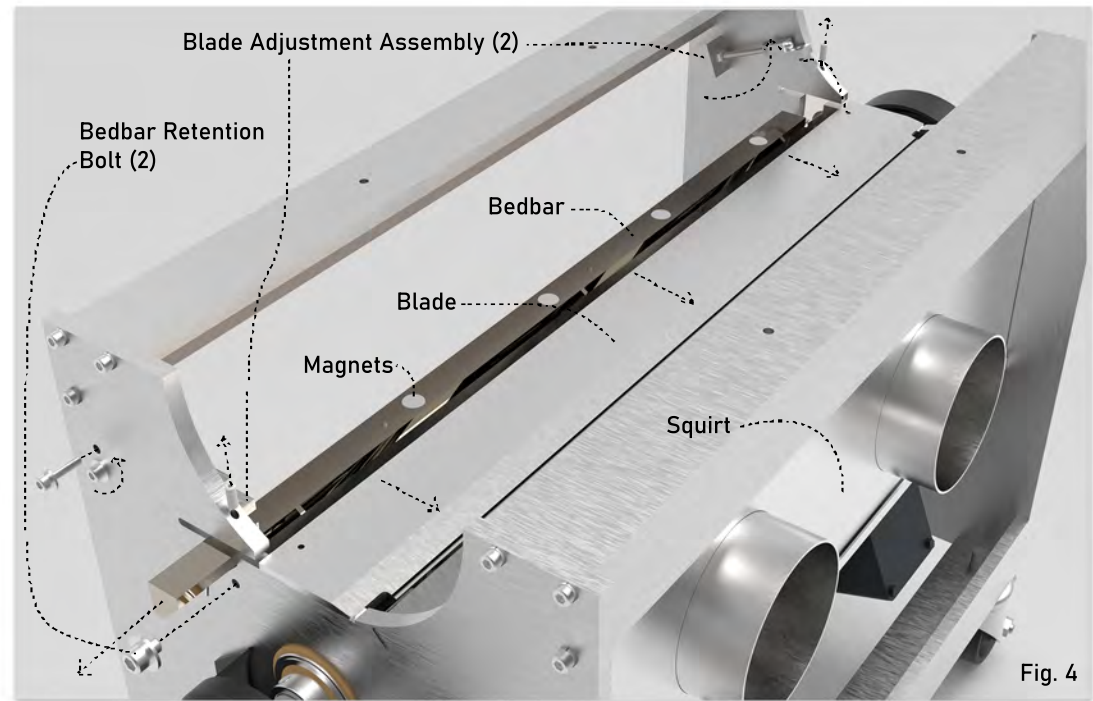


Fig. 4

BLADE CLEANING

USE CAUTION: THE EDGE OF THE BLADE IS EXTREMELY SHARP!

Using a **heavy duty** utility knife, scrape **all sides** of the blade and bedbar until the surfaces are smooth. With rubbing alcohol or a **food safe** cleaning solution, wipe the remaining stains off the surfaces to ensure a precise fit when reassembling.

ADDITIONAL CLEANING TIPS

With the blade and bedbar removed from the machine, now would be a good time to give the rest of the machine a rinse.

- 1: Remove the SQUIRT (Fig. 4).
- 2: With a (**hot water recommended**) **pressure washer** spray down the REEL (Fig. 1), turning it continuously to ensure that every surface has been touched.
- 3: Once the REEL is clean, spray down the inside of the SHROUD (Fig. 1) to remove any additional build-up in the machine.

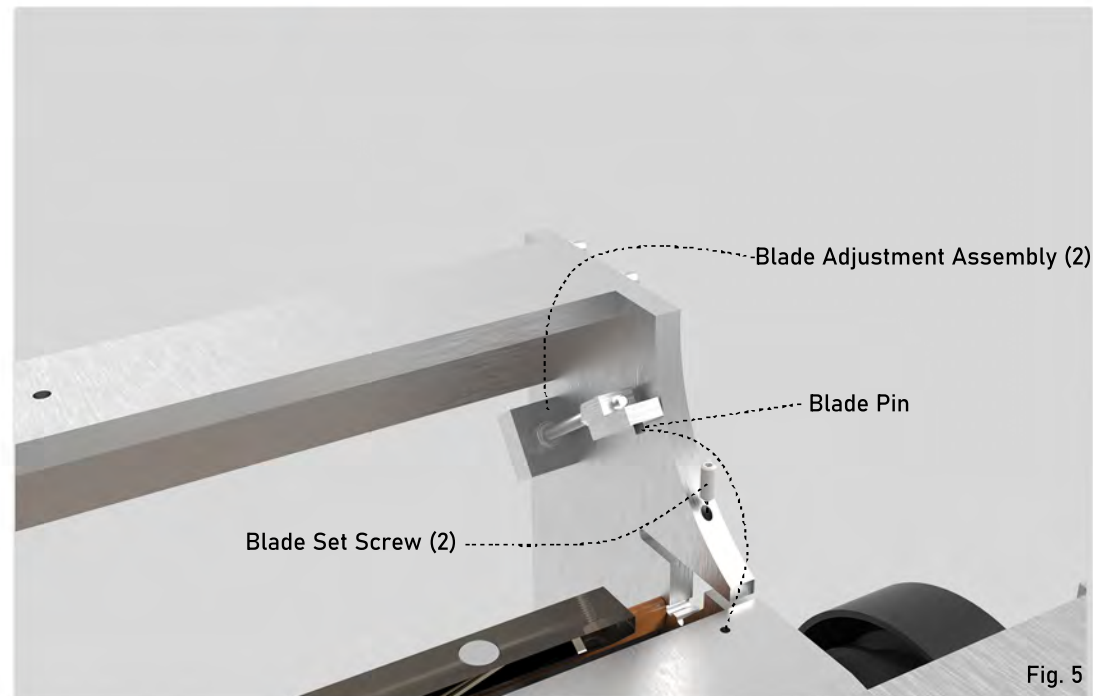


Fig. 5